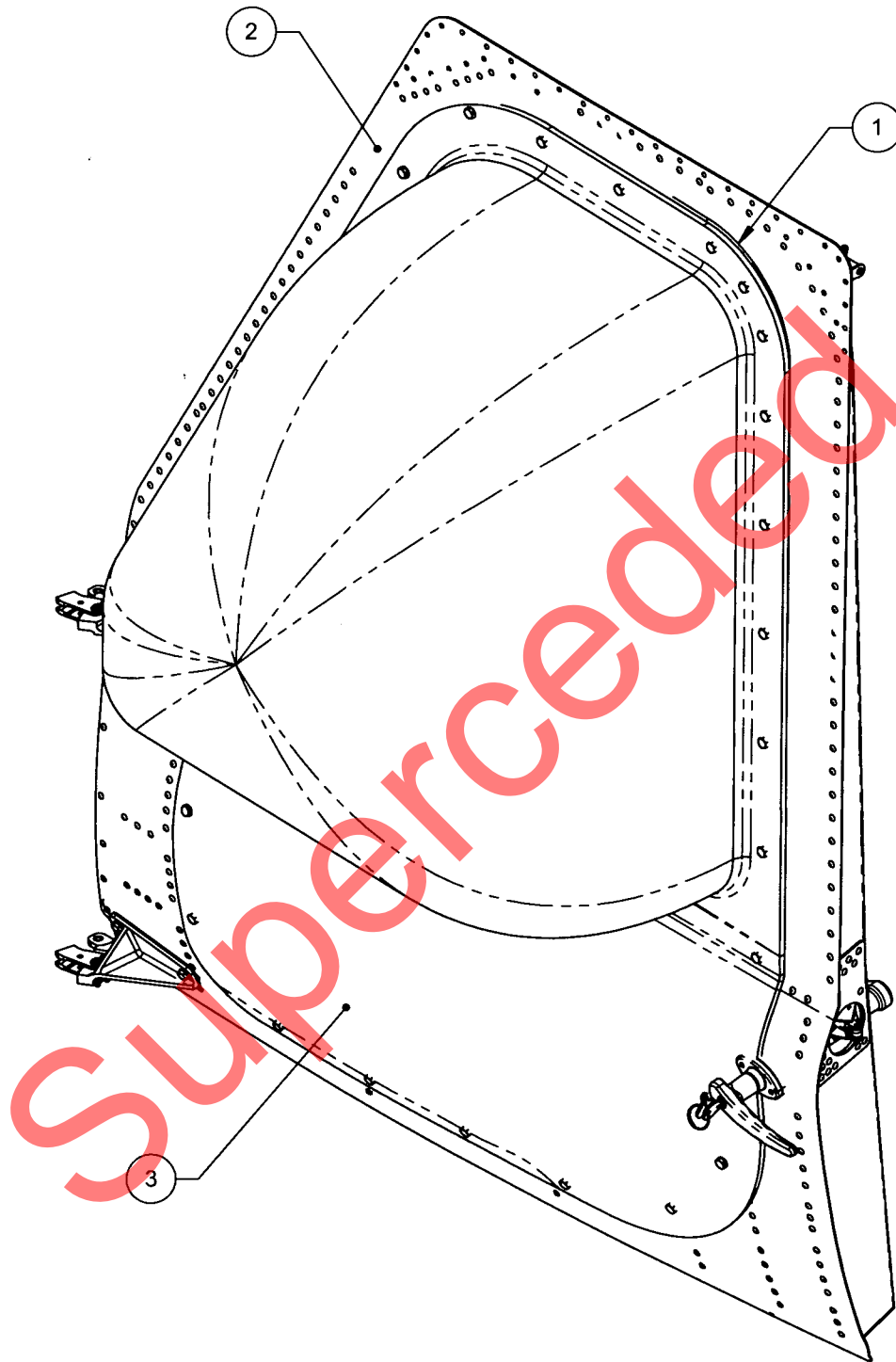


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4585-041	DOOR ASSY HALF VERT REF
1	1	D3802-1-135	SEAL
2	1	D4465-041	MED BELL DOOR ASSY
3	1	D4504-1	HALF HEIGHT BUBBLE WINDOW
4	28	AN3-5A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



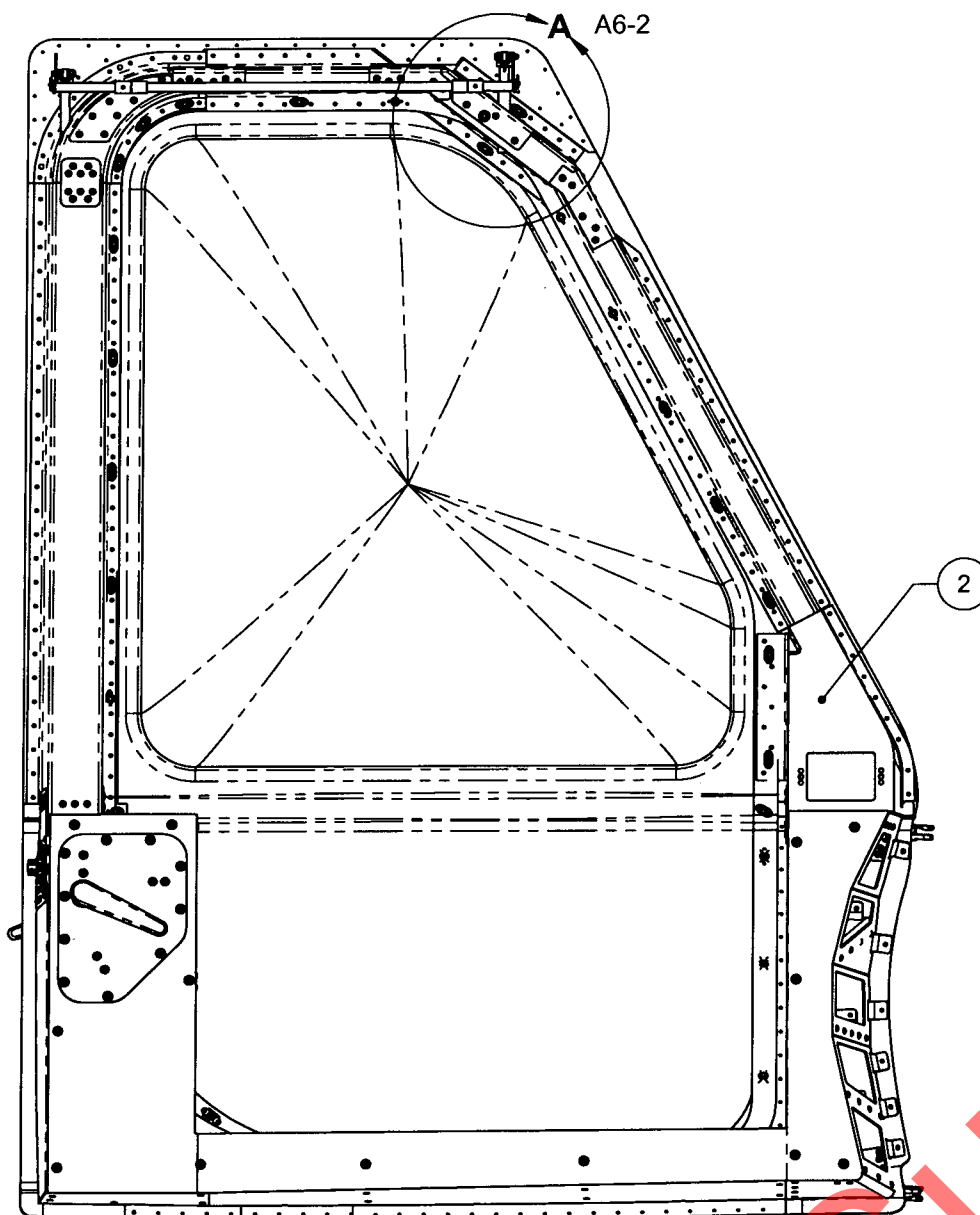
SUPERCEDED BY

ASS 12.03.09

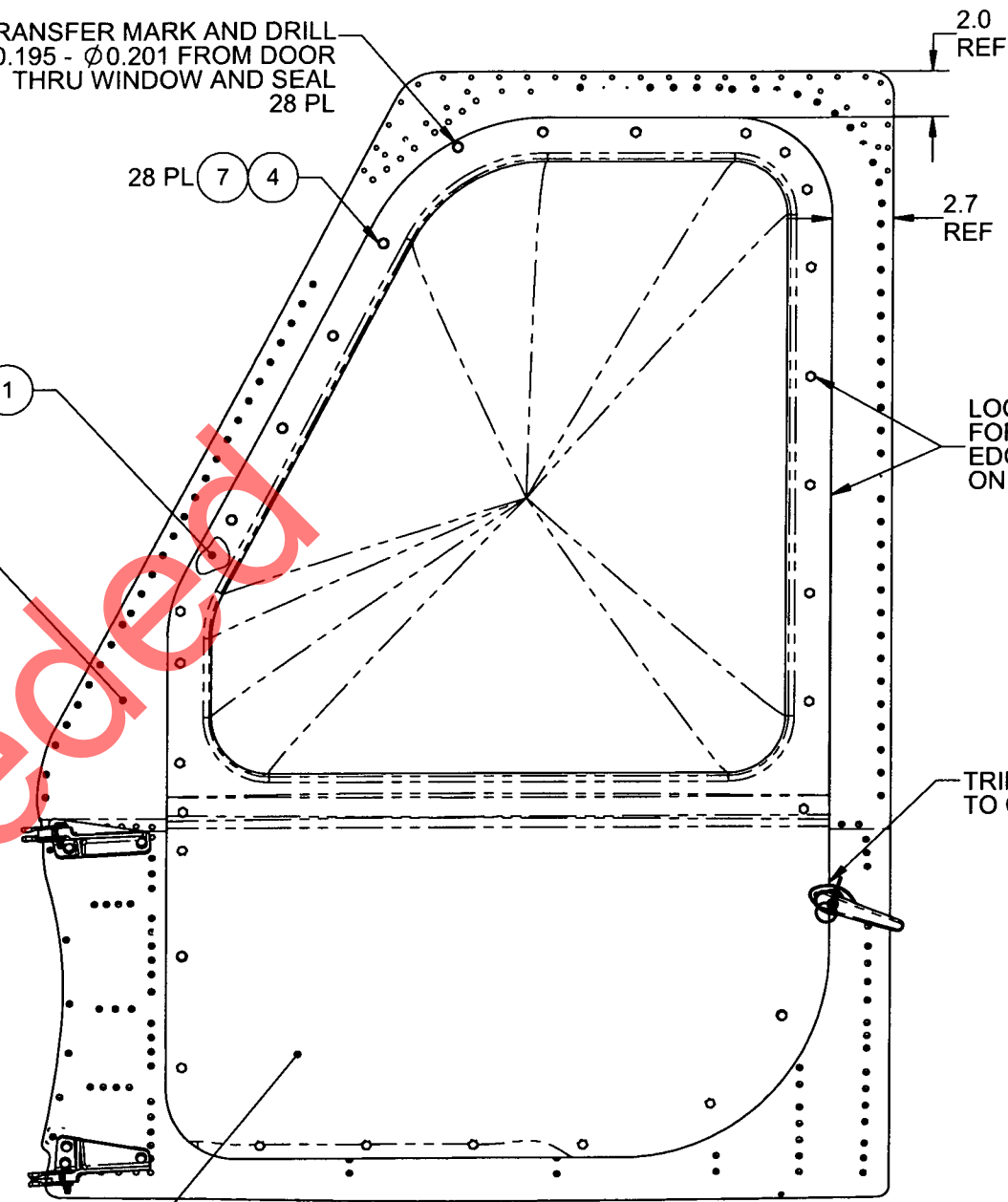
NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 27 LBS ESTIMATED

D4585-041 DOOR ASSY, HALF VERT REF

A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	BE	D4585	SHEET 1 OF 2
APPROVED	MAH	TITLE	SCALE
DE APPR.	MAH	DOOR ASSY, HALF VERT REF	NTS
DATE	12.02.29	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

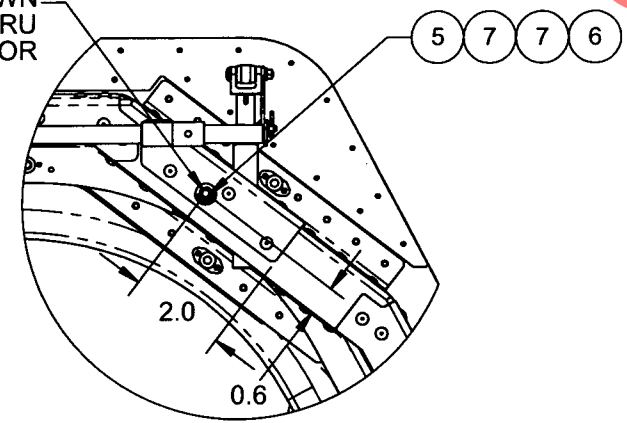


TRANSFER MARK AND DRILL  
 $\varnothing 0.195 - \varnothing 0.201$  FROM DOOR  
 THRU WINDOW AND SEAL  
 28 PL



**D4585-041 DOOR ASSY, HALF VERT REF**

LOCATE APPROX AS SHOWN  
 DRILL  $\varnothing 0.195 - \varnothing 0.201$  THRU  
 STRUCTURE WINDOW AND DOOR



**DETAIL A** D6-2  
 SCALE 2X

**SUPERCEDED BY**  
 15512.03.19

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4585</b>	REV. A
MFG. APPR.	<i>[Signature]</i>		SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE <b>DOOR ASSY, HALF VERT REF</b>	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.02.29		